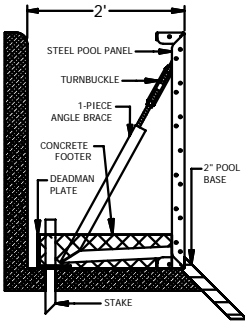
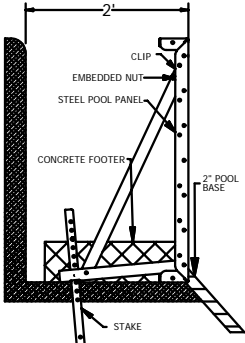


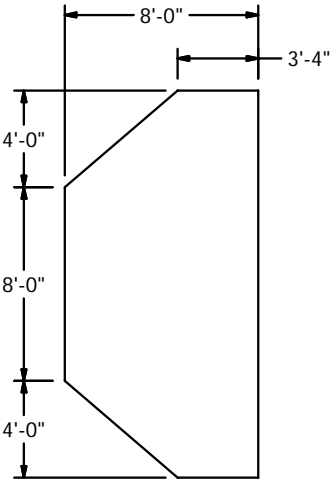
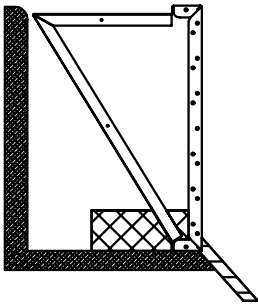
TURNBUCKLE BRACE



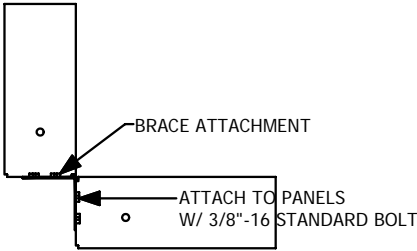
EMBEDDED NUT BRACE



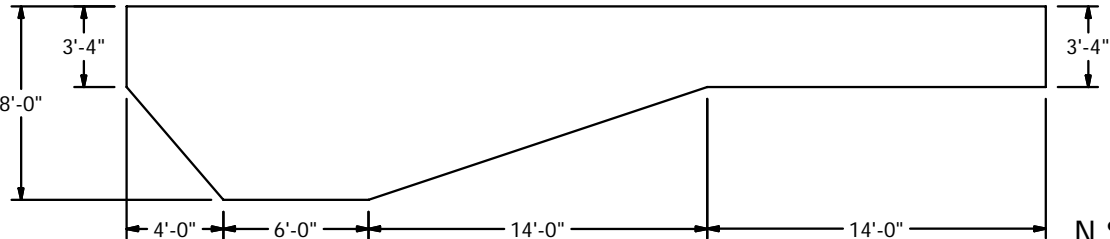
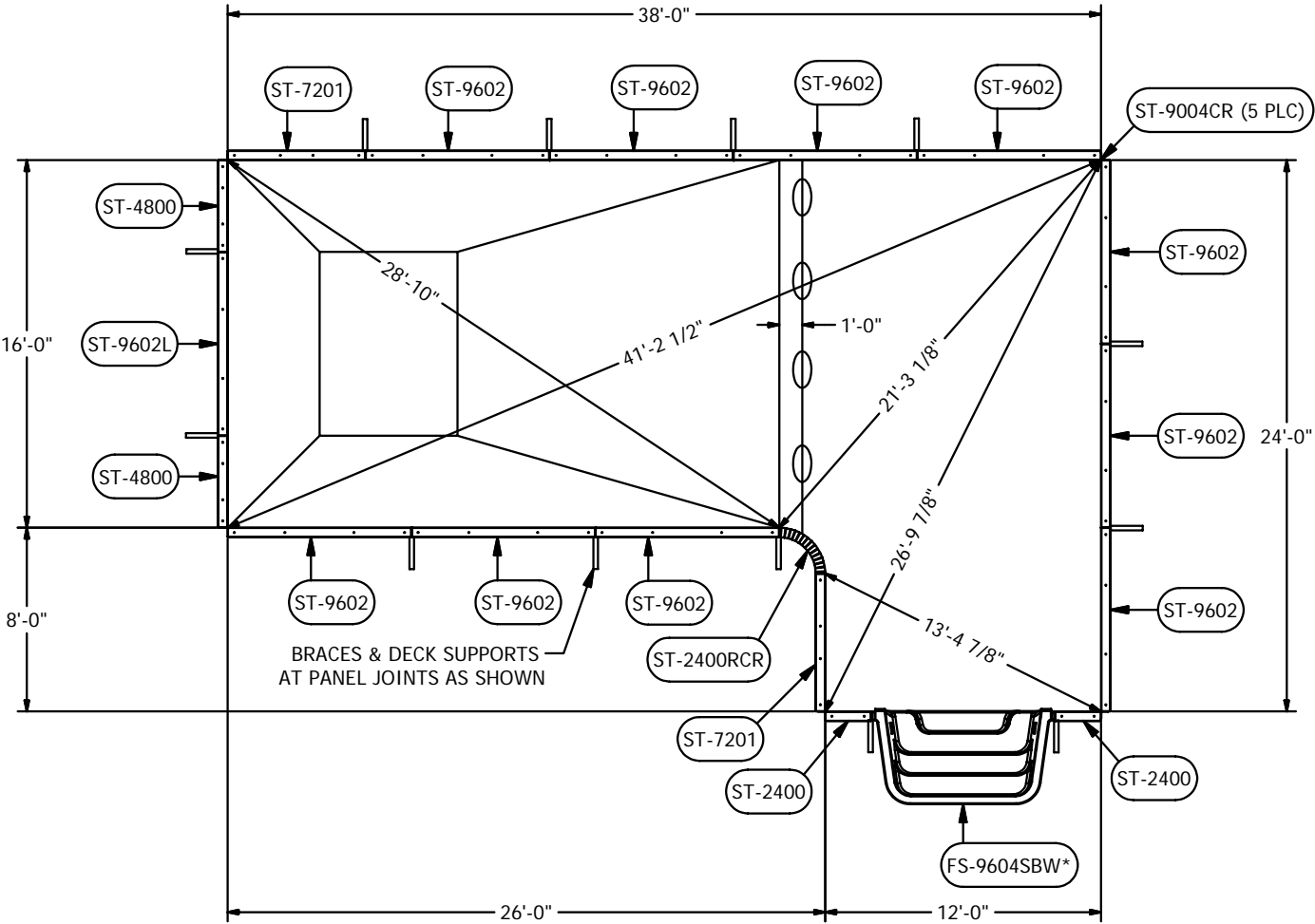
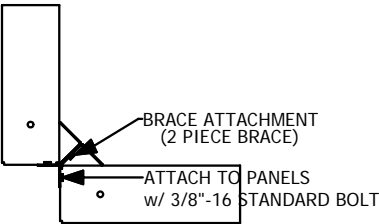
DECK SUPPORT (OPTIONAL)



90° CORNER DETAIL
OPTIONAL



6"R CORNER DETAIL
(OPTIONAL)



N.S.P.I. TYPE 2

NO DIVING **DANGER: DIVING MAY RESULT IN SERIOUS INJURY OR DEATH.** 
Signage must be permanently attached around the perimeter of the pool.

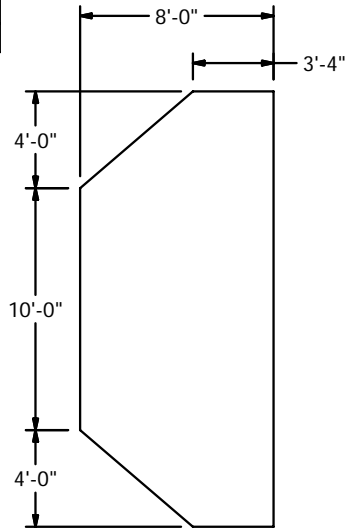
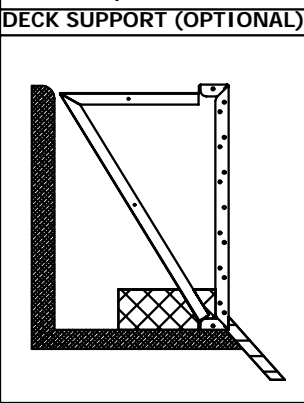
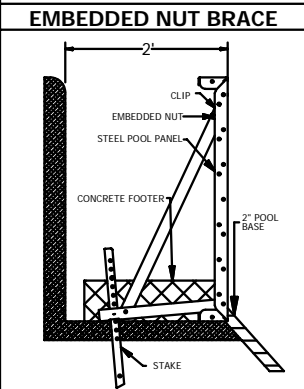
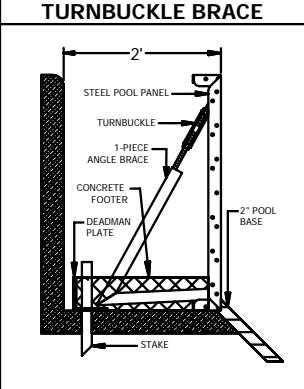
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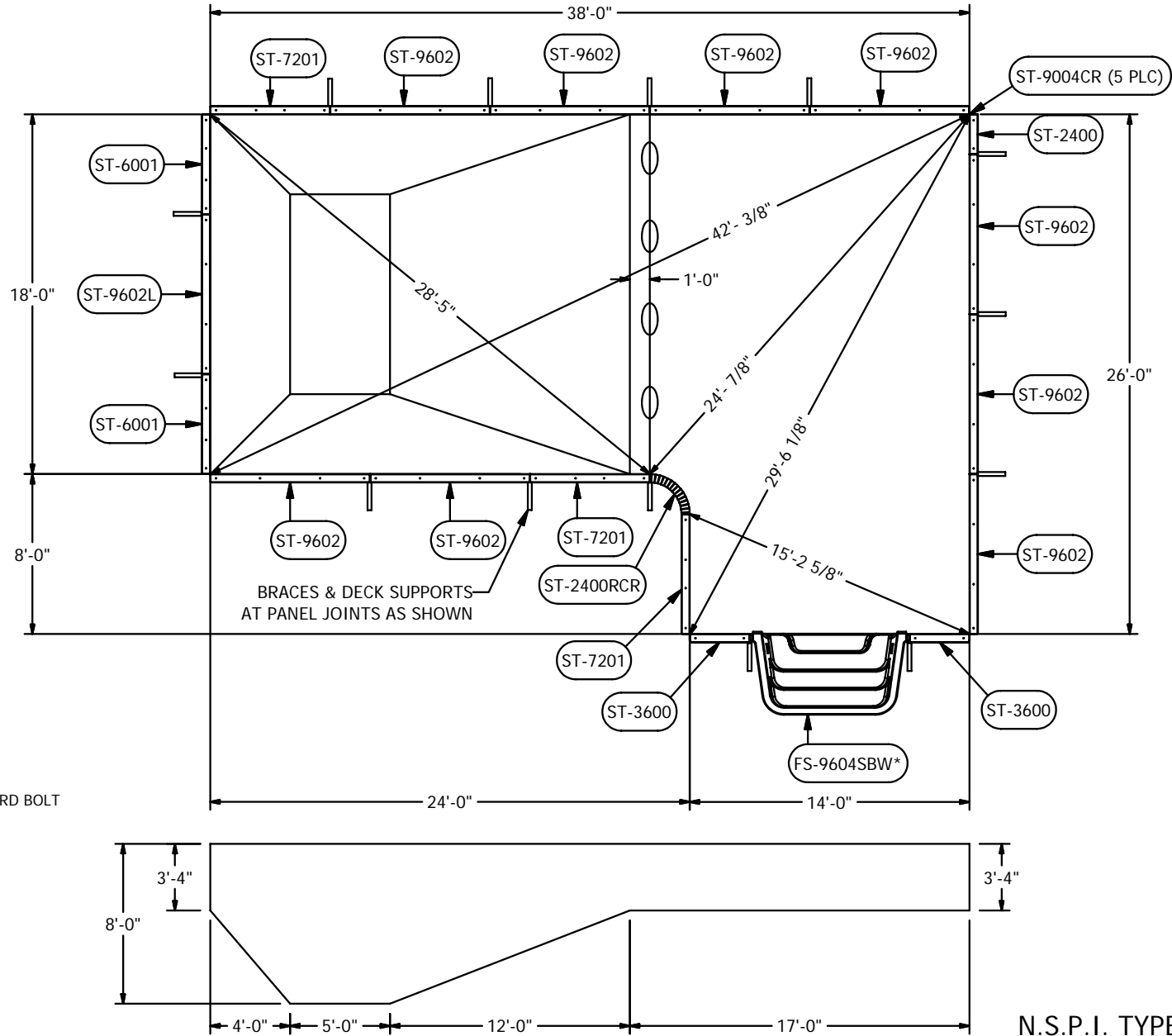
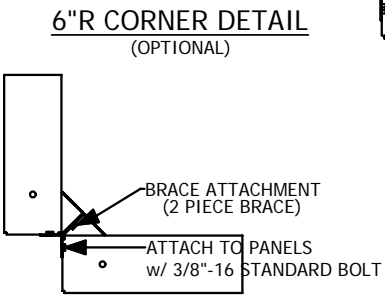
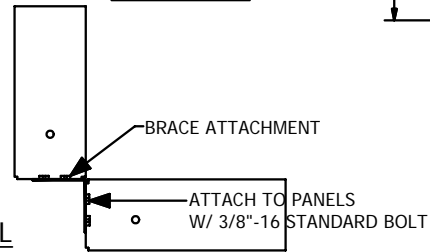
STEEL WALL POOL SYSTEM

18' X 38' X 26' TRUE L - LEFT - 90 DEG/6"R

DWG #: GS-1041 DATE: 8/10/2011 REV: C PAGE 2 OF 2



90° CORNER DETAIL
OPTIONAL



N.S.P.I. TYPE 1

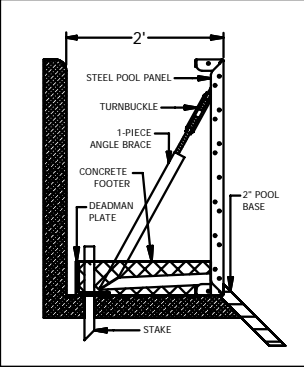
NO DIVING DANGER: DIVING MAY
RESULT IN SERIOUS
INJURY OR DEATH.

Signage must be permanently attached around the perimeter of the pool.

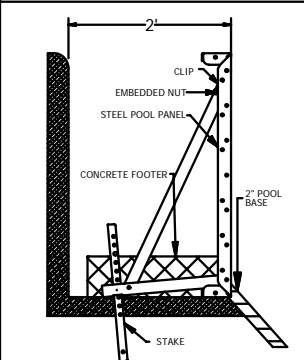
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Only
Alpha
Pool Products

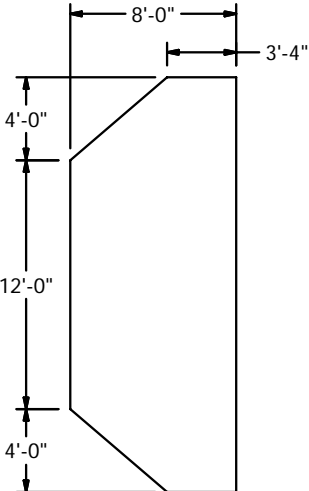
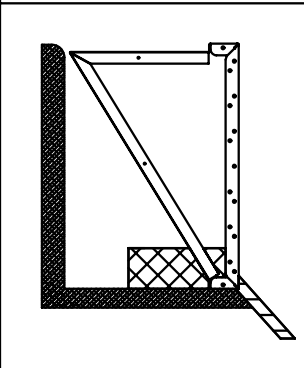
TURNBUCKLE BRACE



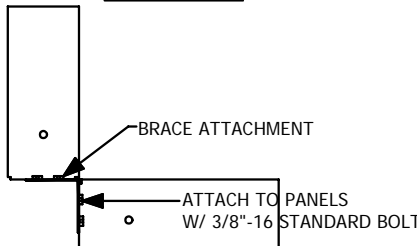
EMBEDDED NUT BRACE



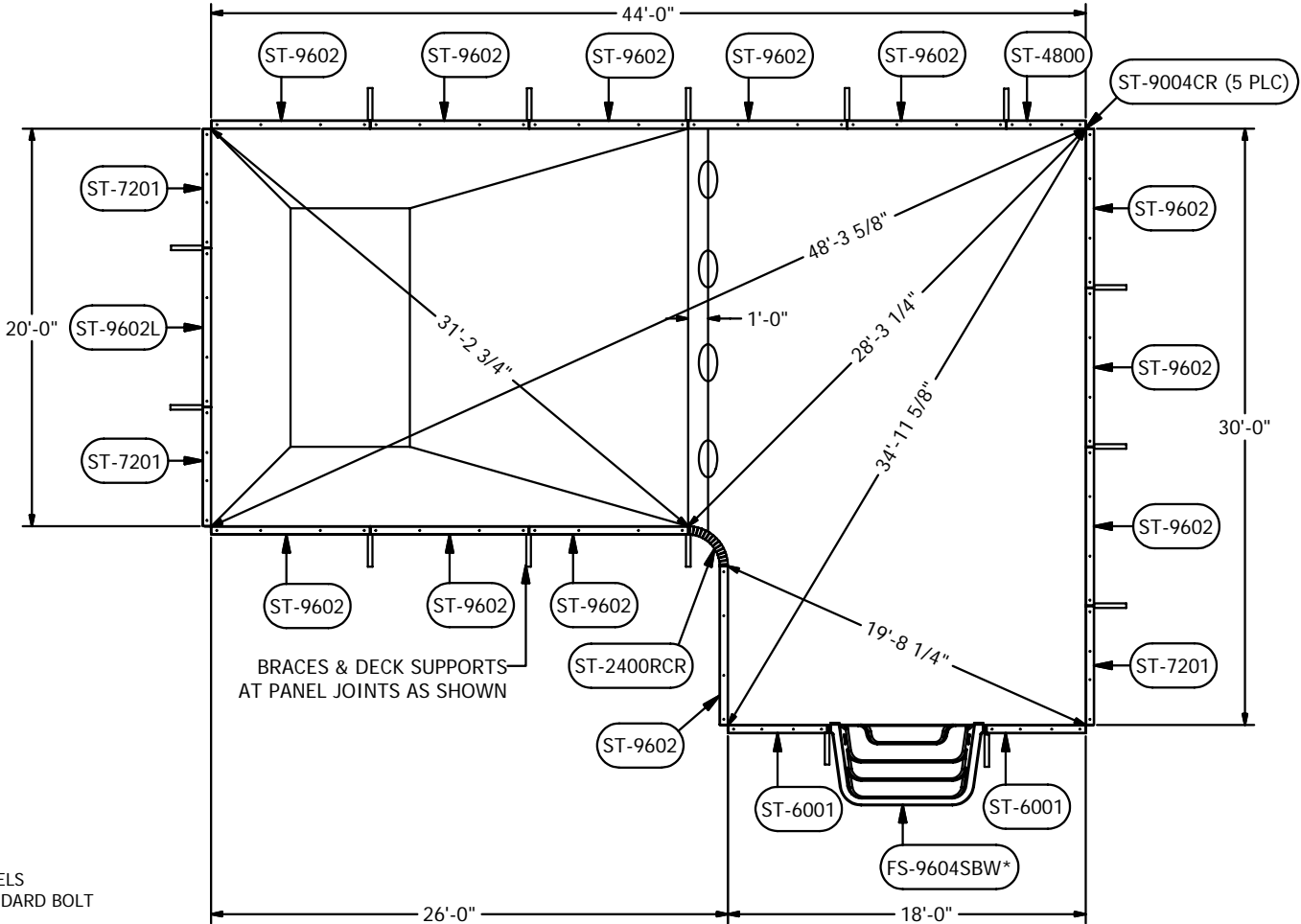
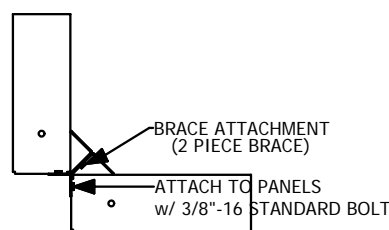
DECK SUPPORT (OPTIONAL)



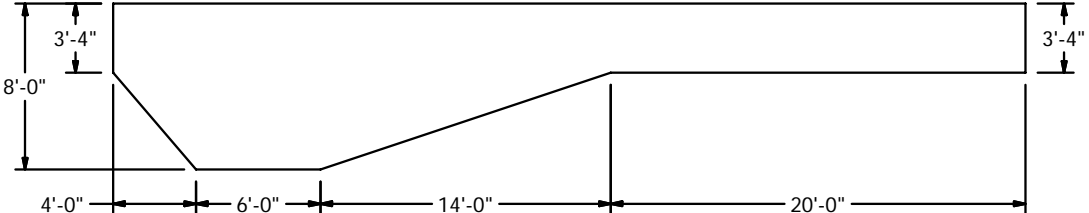
90° CORNER DETAIL
OPTIONAL



6"R CORNER DETAIL
(OPTIONAL)



BRACES & DECK SUPPORTS
AT PANEL JOINTS AS SHOWN

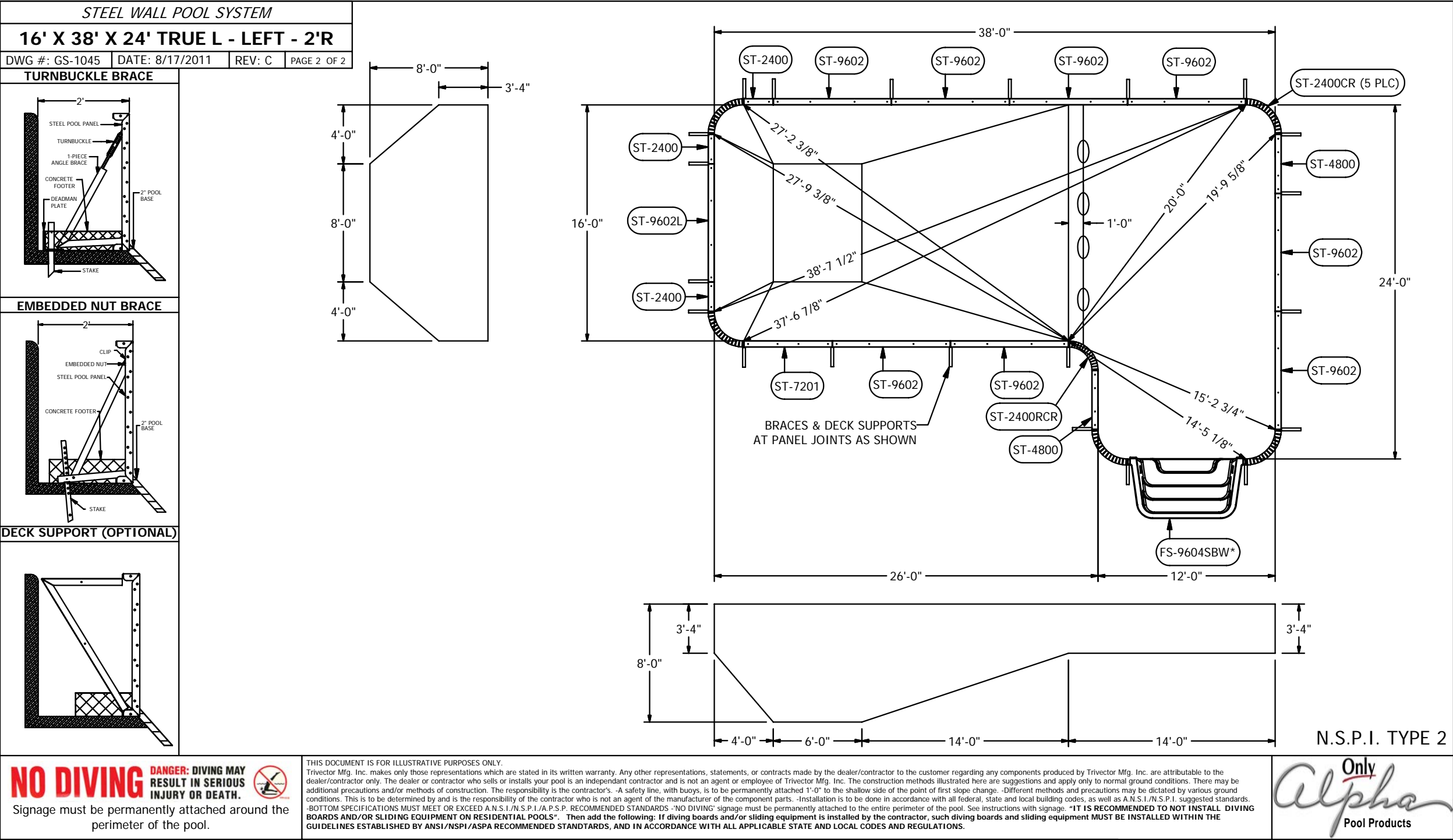


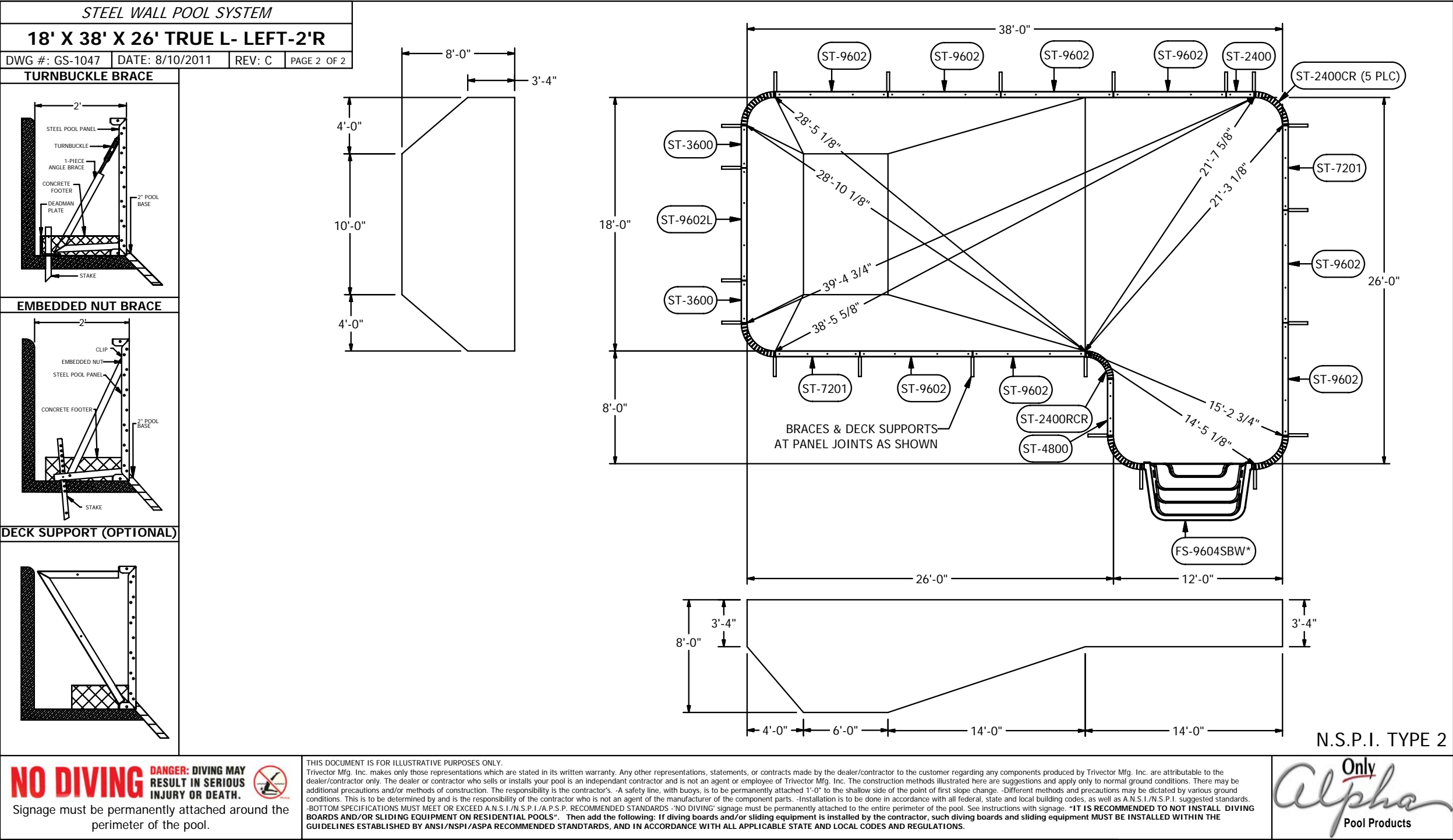
N.S.P.I. TYPE 2

NO DIVING **DANGER: DIVING MAY RESULT IN SERIOUS INJURY OR DEATH.** 
Signage must be permanently attached around the perimeter of the pool.

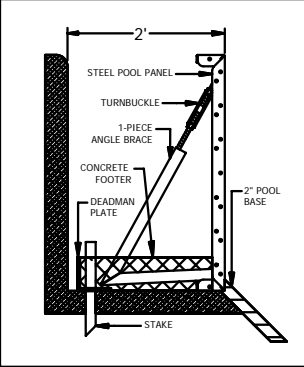
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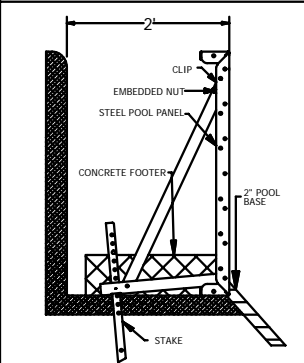




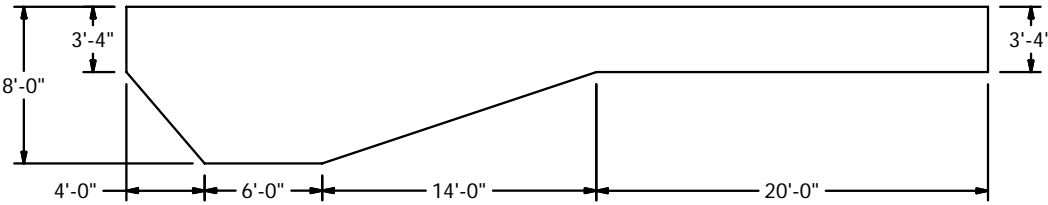
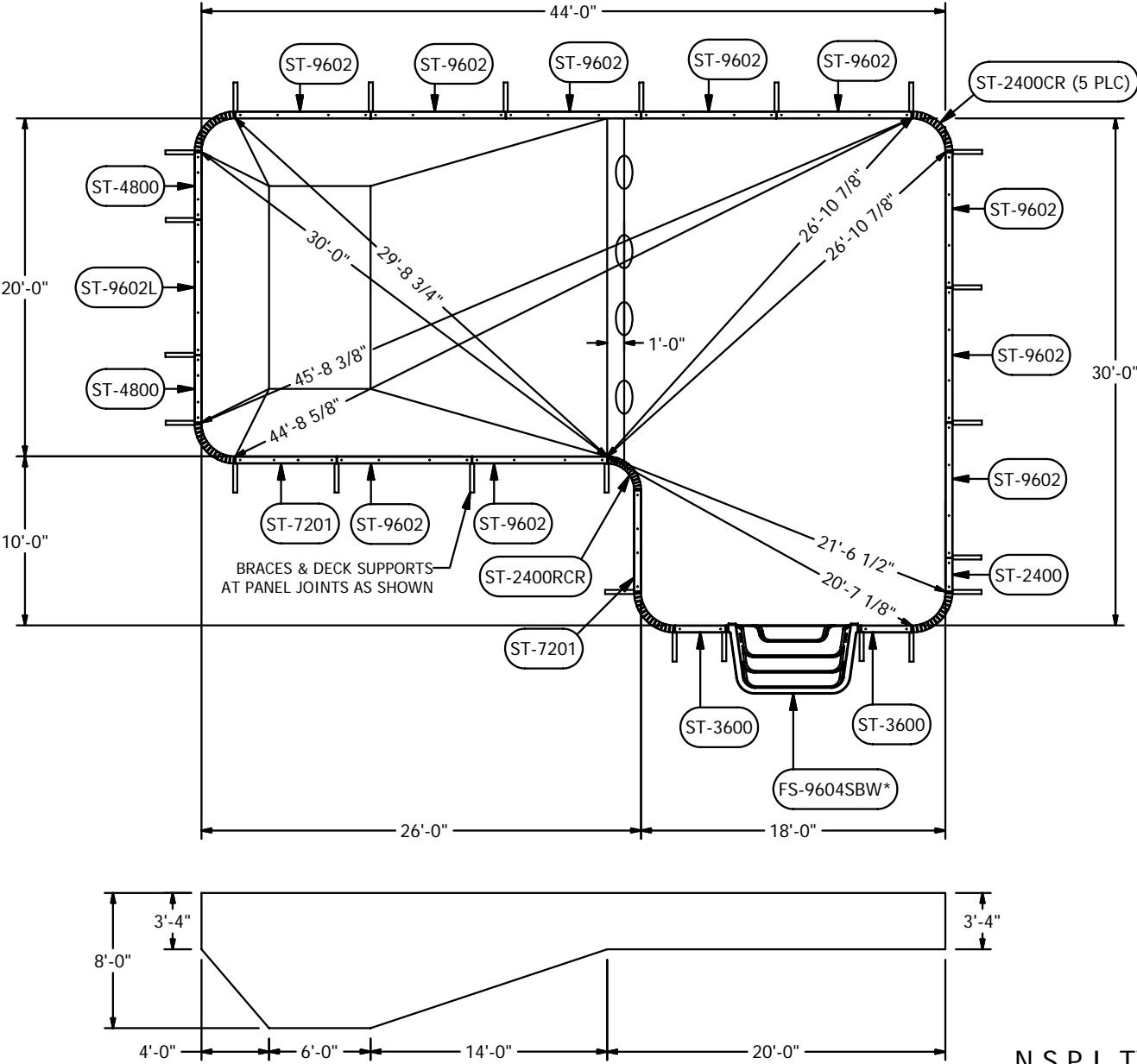
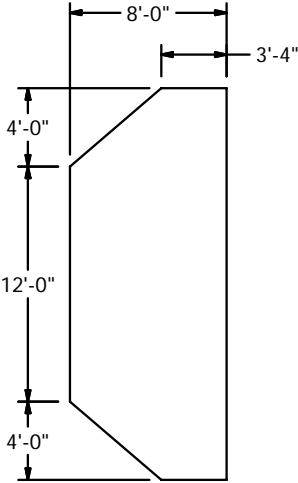
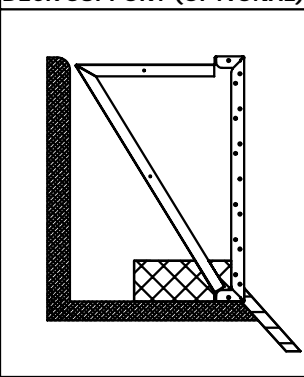
TURNBUCKLE BRACE



EMBEDDED NUT BRACE



DECK SUPPORT (OPTIONAL)



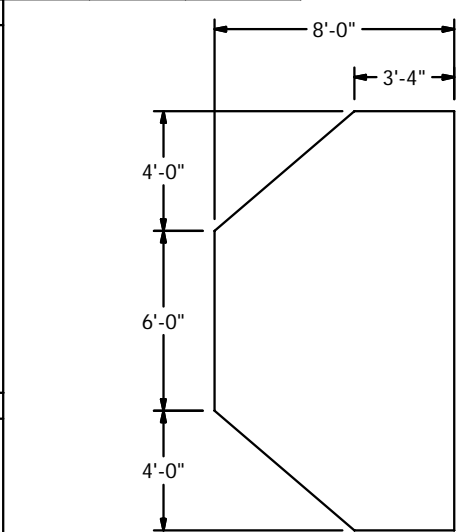
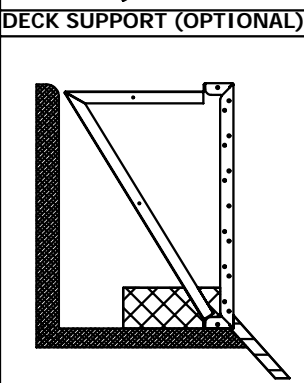
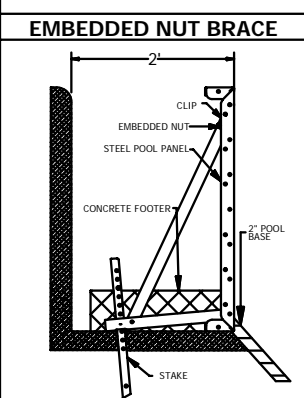
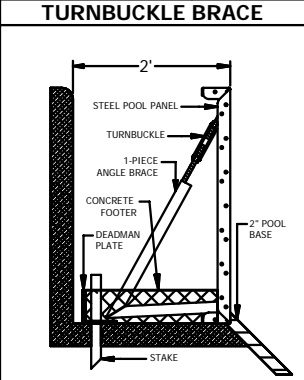
N.S.P.I. TYPE 2

NO DIVING **DANGER: DIVING MAY RESULT IN SERIOUS INJURY OR DEATH.** 
Signage must be permanently attached around the perimeter of the pool.

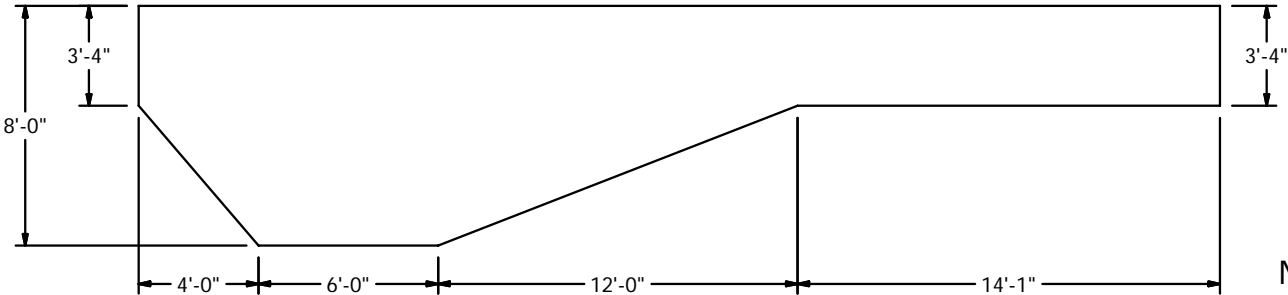
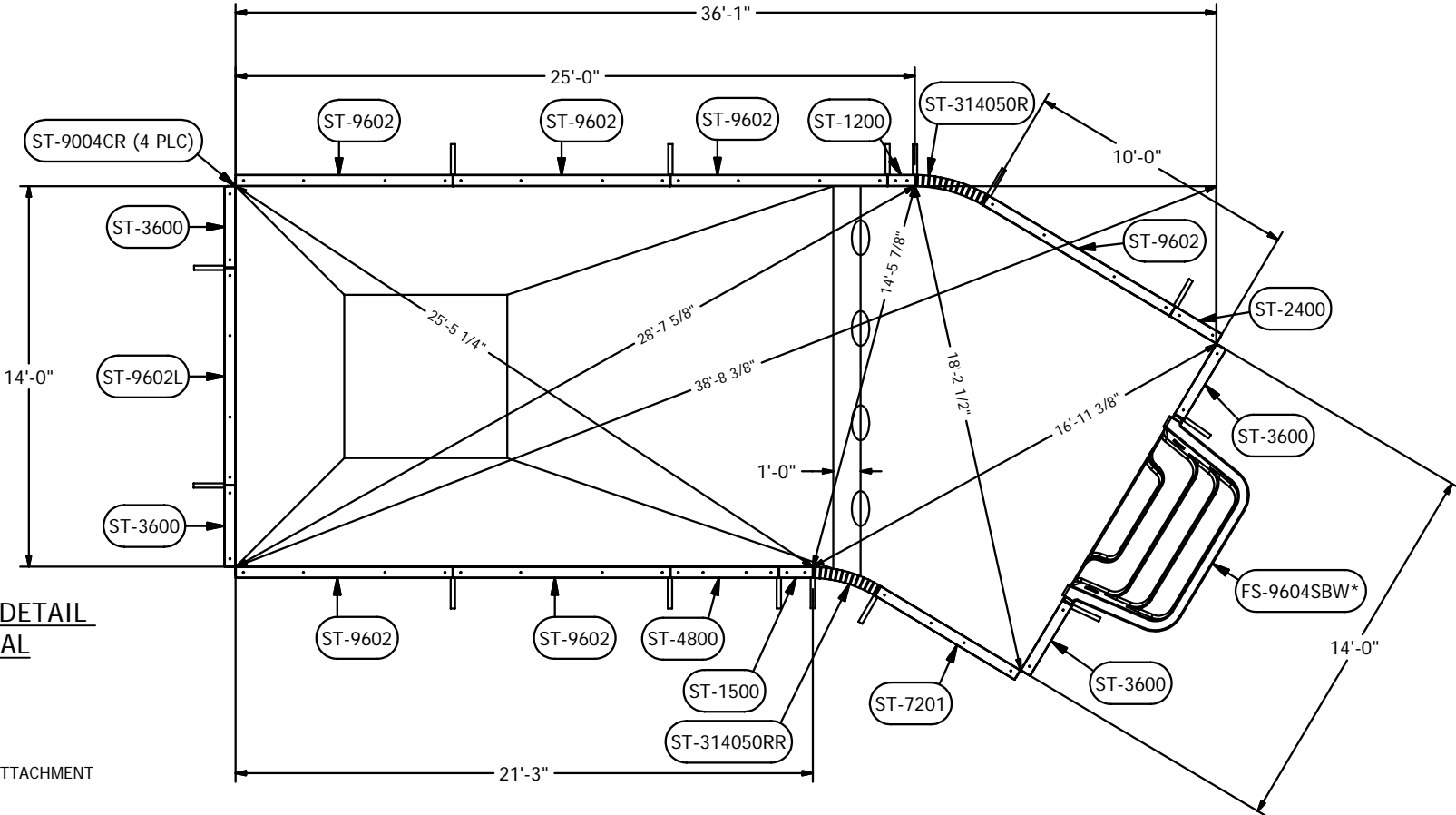
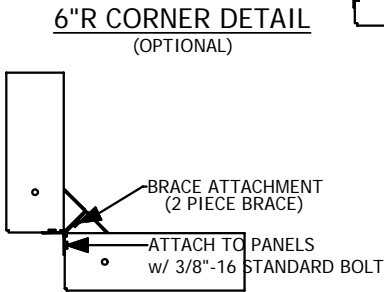
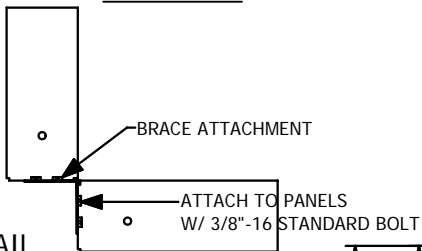
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STEEL WALL POOL SYSTEM
14'x36'-1" LAZY L-90 DEG/6"R-LEFT
DWG #: GS-1051 | DATE: 8/16/2011 | REV: C | PAGE 2 OF 2



90° CORNER DETAIL
OPTIONAL



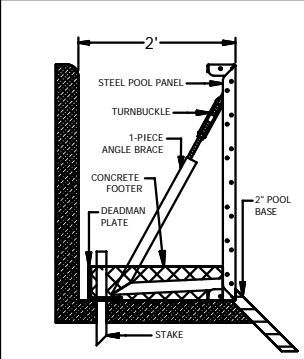
N.S.P.I. TYPE 1

NO DIVING DANGER: DIVING MAY
RESULT IN SERIOUS
INJURY OR DEATH.
Signage must be permanently attached around the
perimeter of the pool.

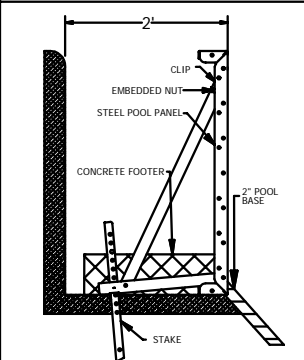
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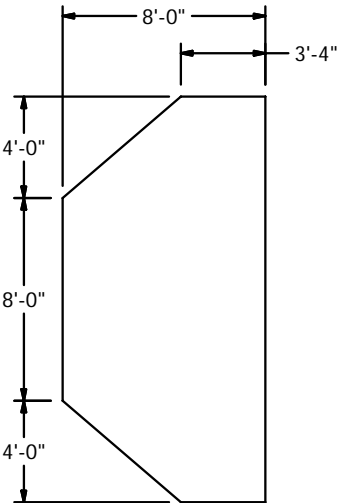
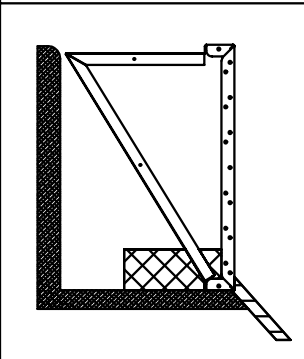
TURNBUCKLE BRACE



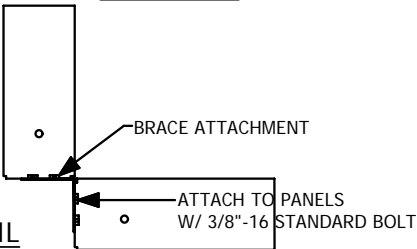
EMBEDDED NUT BRACE



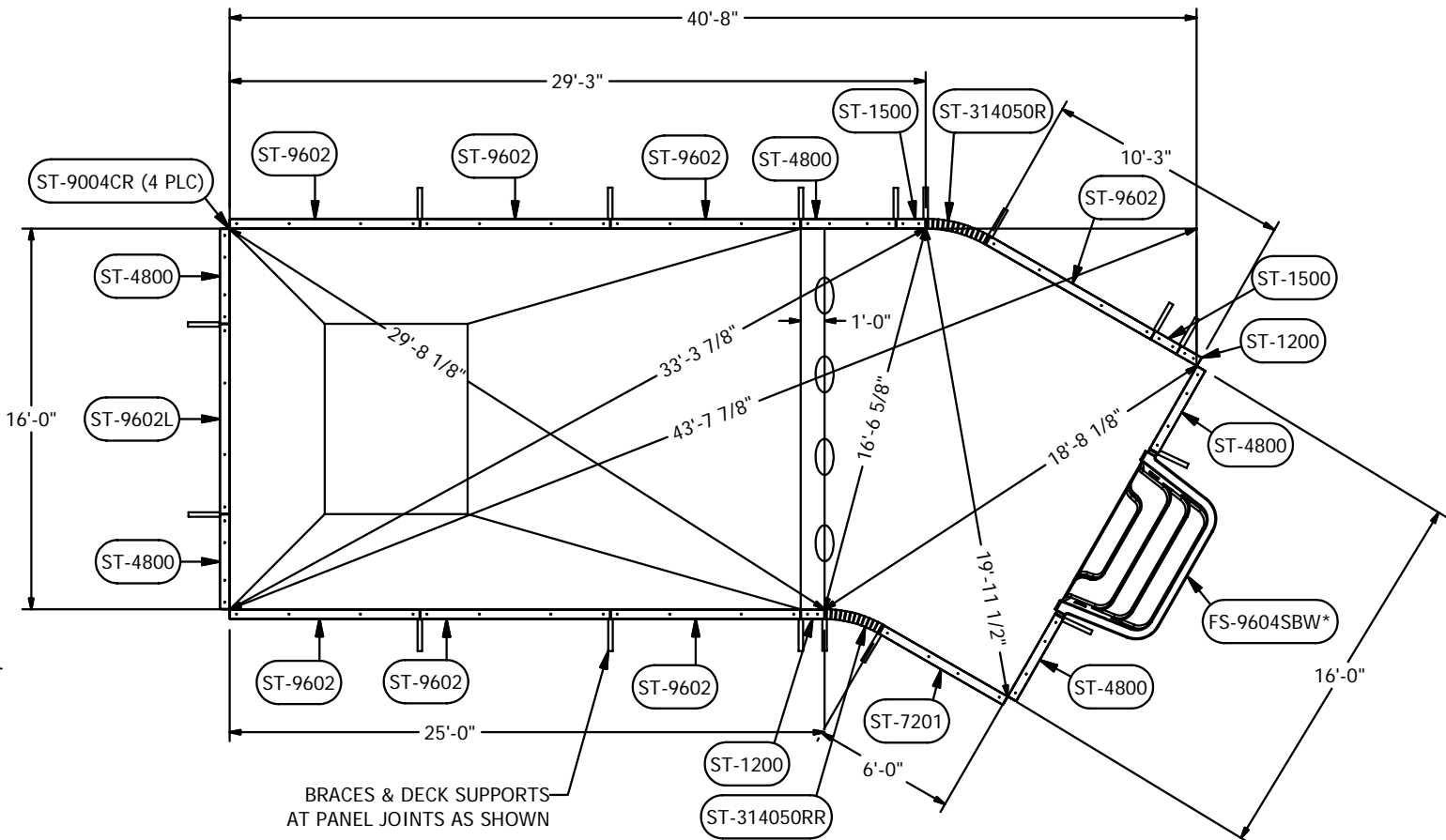
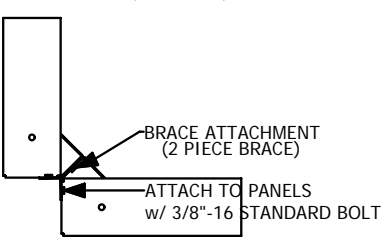
DECK SUPPORT (OPTIONAL)



90° CORNER DETAIL
OPTIONAL



6"R CORNER DETAIL
(OPTIONAL)



N.S.P.I. TYPE 2

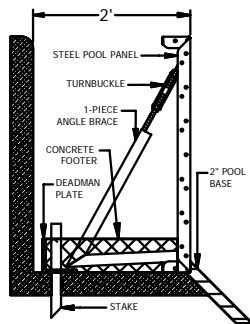
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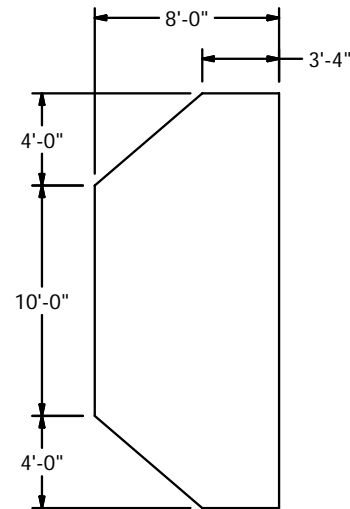
18'x43'-6" LAZY L-90 DEG/6"R-LEFT

TURNBUCKLE BRACE



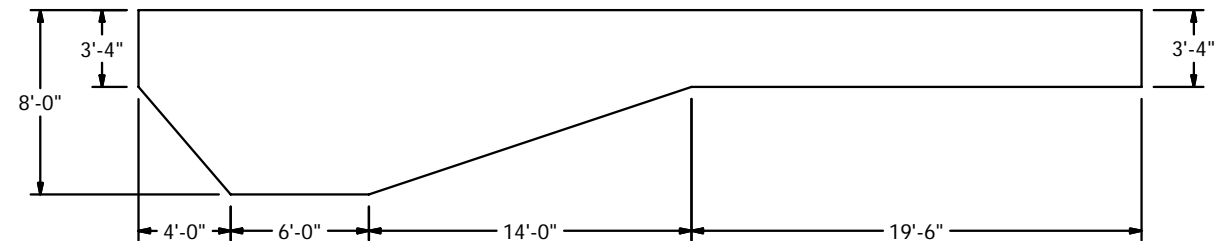
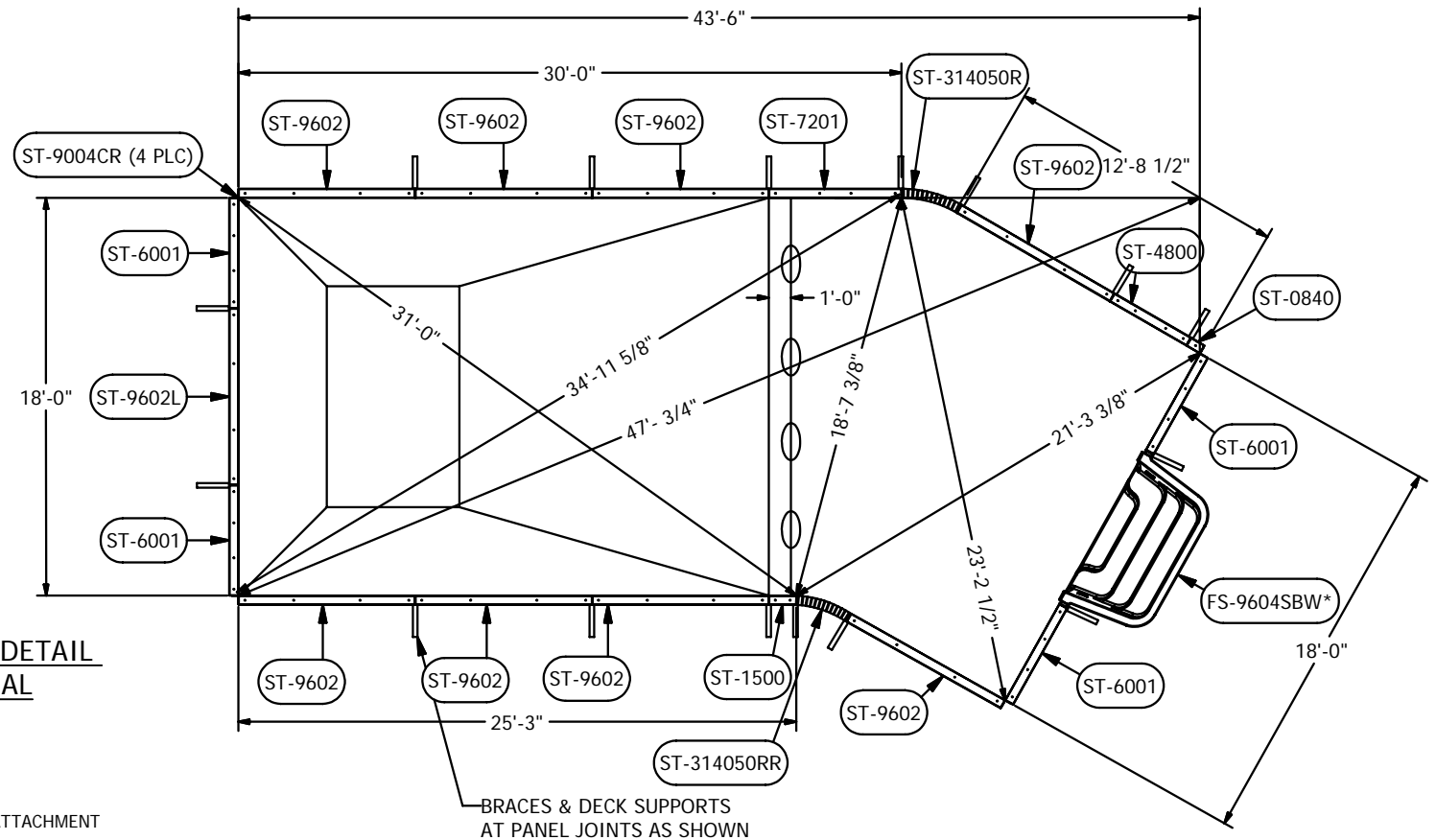
A cross-sectional diagram of a pool panel assembly. A concrete footer is shown at the base. A steel pool panel is attached to the footer via an embedded nut and a clip. A stake is shown driving through the panel into the footer. A 2" pool base is indicated at the bottom right. Dimensions include a 2' width for the footer and a 2" pool base.

A schematic diagram of a scissor lift. It shows a vertical mast on the right side, a horizontal platform at the top, and a diagonal scissor arm extending from the platform down to a base. The base is represented by a hatched rectangular area. A small circle is visible on the platform near the scissor arm's pivot point.



BRACE ATTACHMENT

ATTACH TO PANELS
W/ 3/8"-16 STANDARD BOLT



N.S.P.I. TYPE 2

A red circular sign with a diagonal slash over a black silhouette of a person swimming in water.

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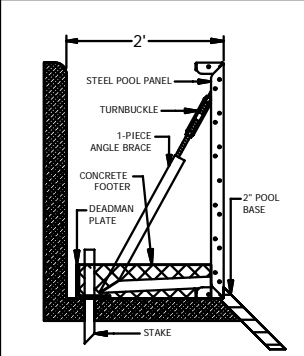
Only
Alpha
Pool Products

STEEL WALL POOL SYSTEM

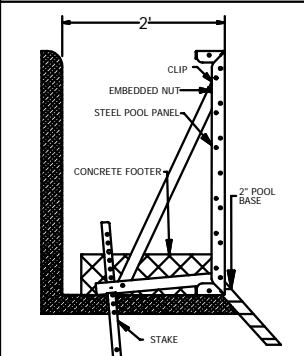
20'x48'-5" LAZY L-90 DEG/6"R-LEFT

DWG #: GS-1057 | DATE: 8/16/2011 | REV: C | PAGE 2 OF 2

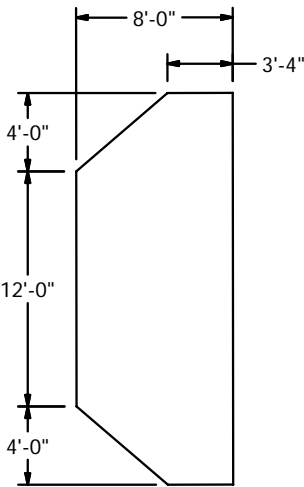
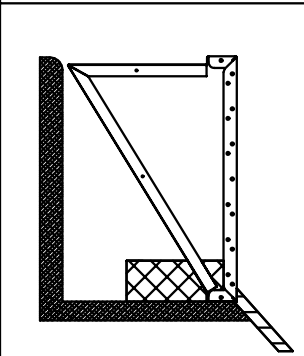
TURNBUCKLE BRACE



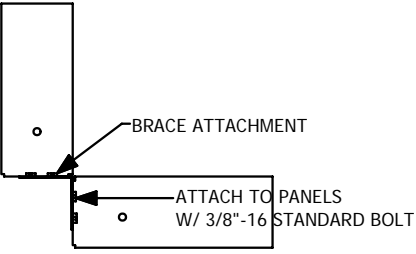
EMBEDDED NUT BRACE



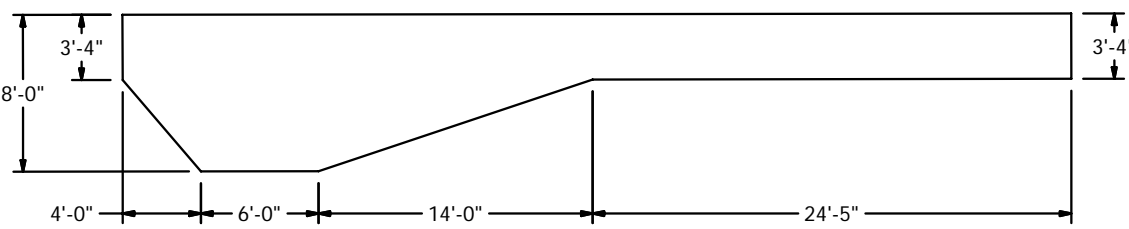
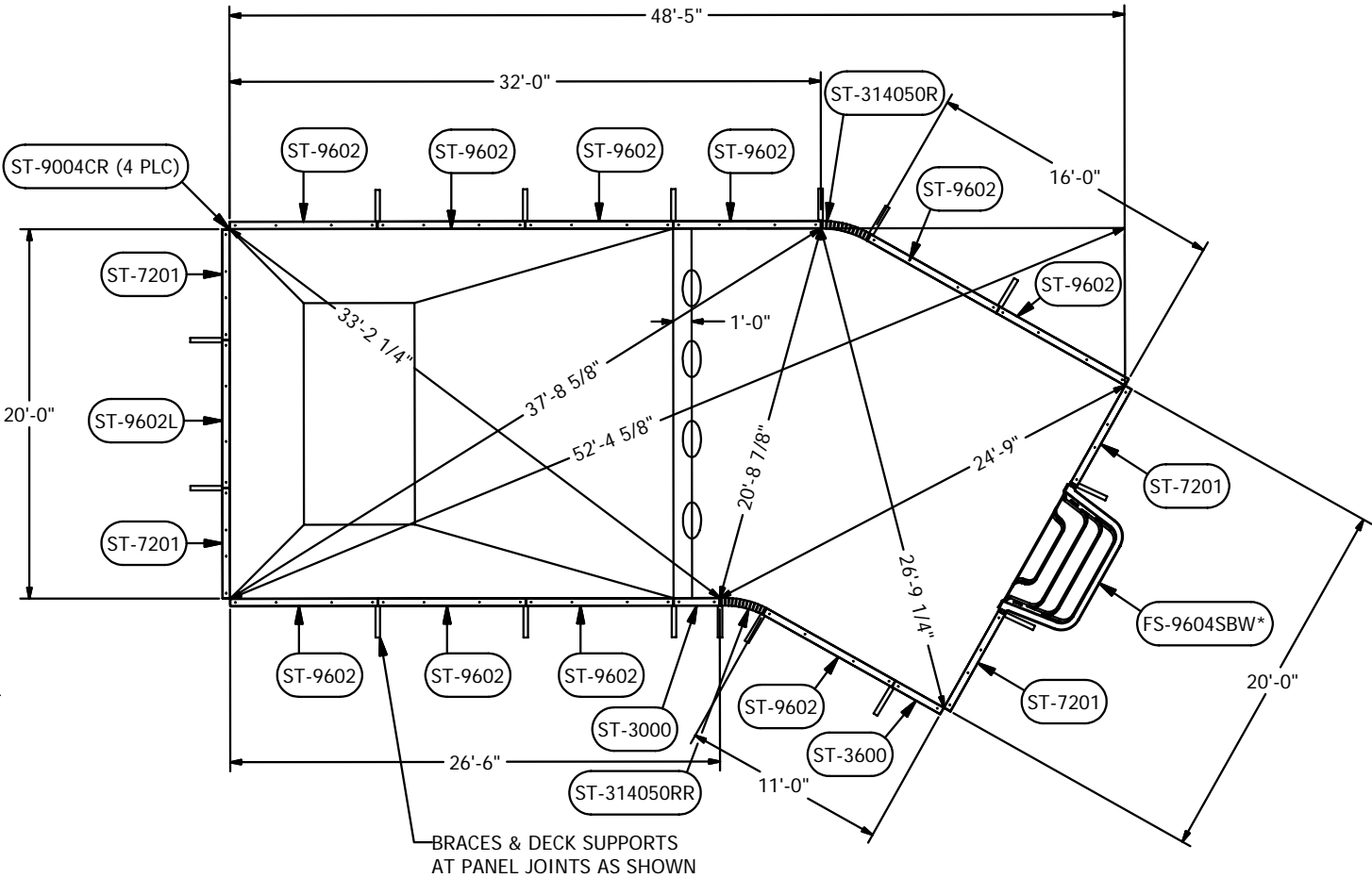
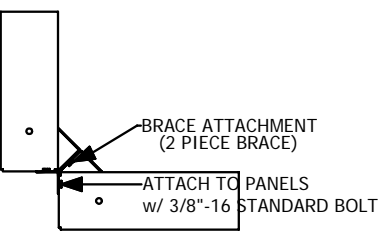
DECK SUPPORT (OPTIONAL)



90° CORNER DETAIL
OPTIONAL



6"R CORNER DETAIL
(OPTIONAL)



N.S.P.I. TYPE 2

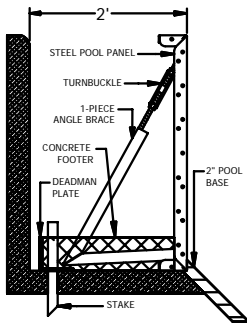
NO DIVING DANGER: DIVING MAY
RESULT IN SERIOUS
INJURY OR DEATH.

Signage must be permanently attached around the perimeter of the pool.

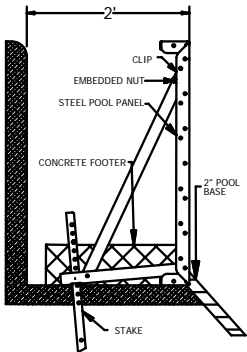
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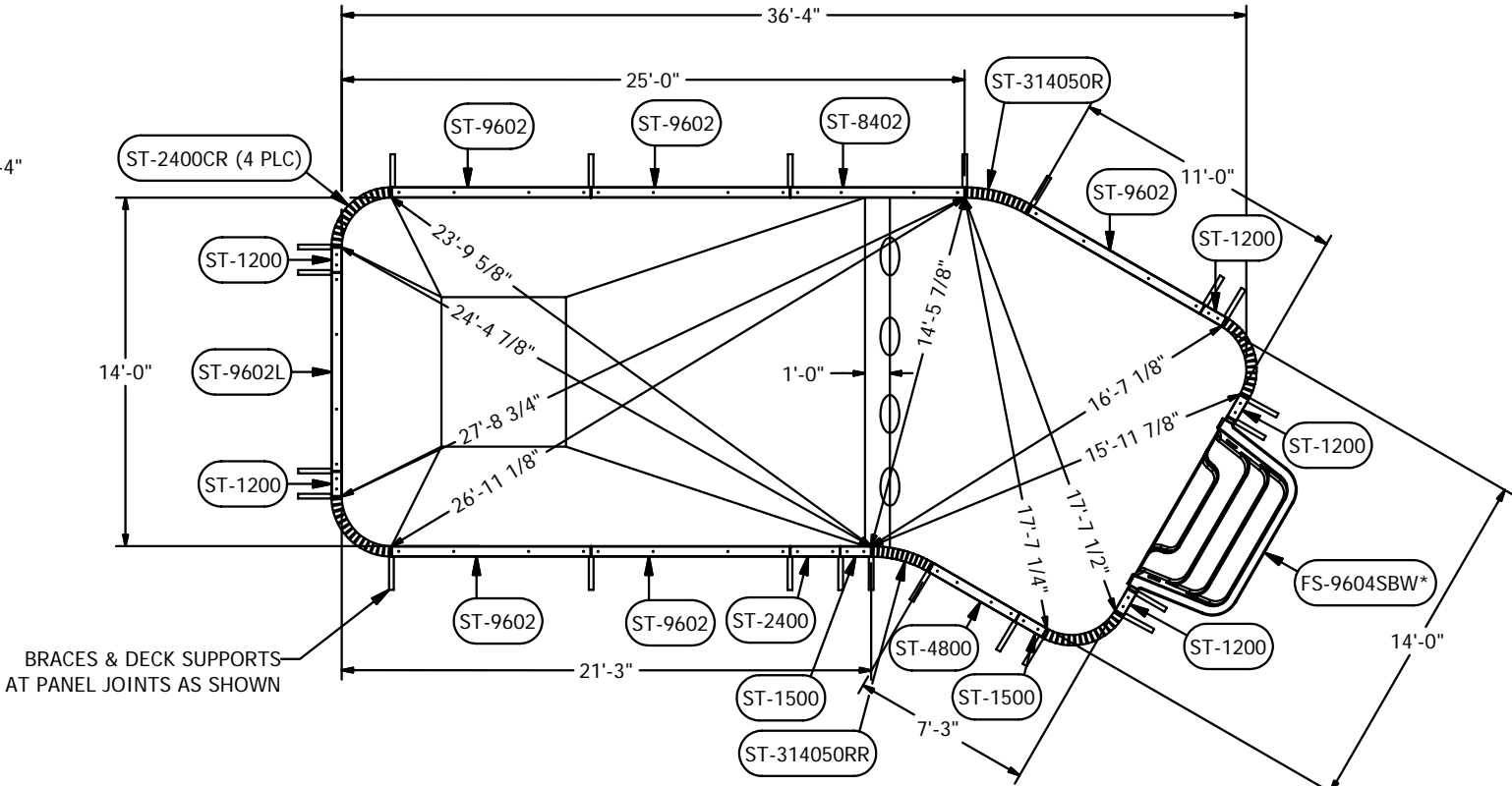
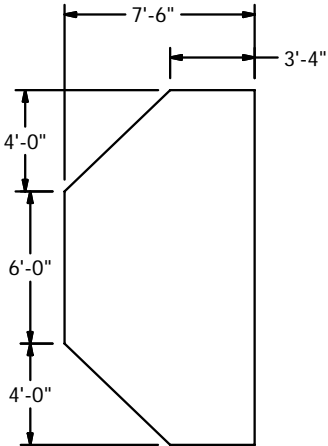
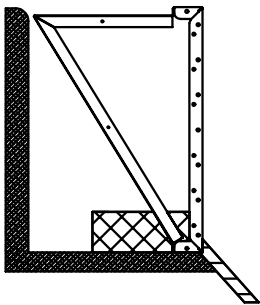
TURNBUCKLE BRACE



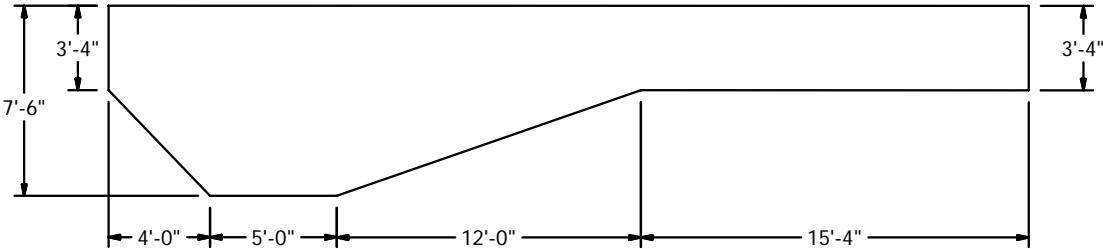
EMBEDDED NUT BRACE



DECK SUPPORT (OPTIONAL)



BRACES & DECK SUPPORTS
AT PANEL JOINTS AS SHOWN



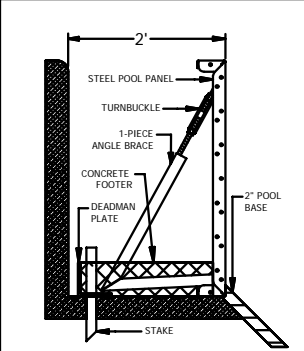
N.S.P.I. TYPE 1

NO DIVING **DANGER: DIVING MAY RESULT IN SERIOUS INJURY OR DEATH.** 
Signage must be permanently attached around the perimeter of the pool.

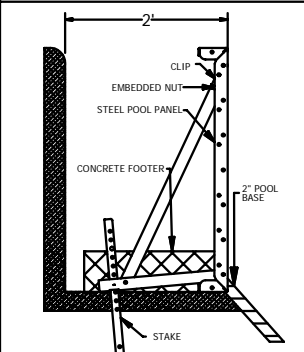
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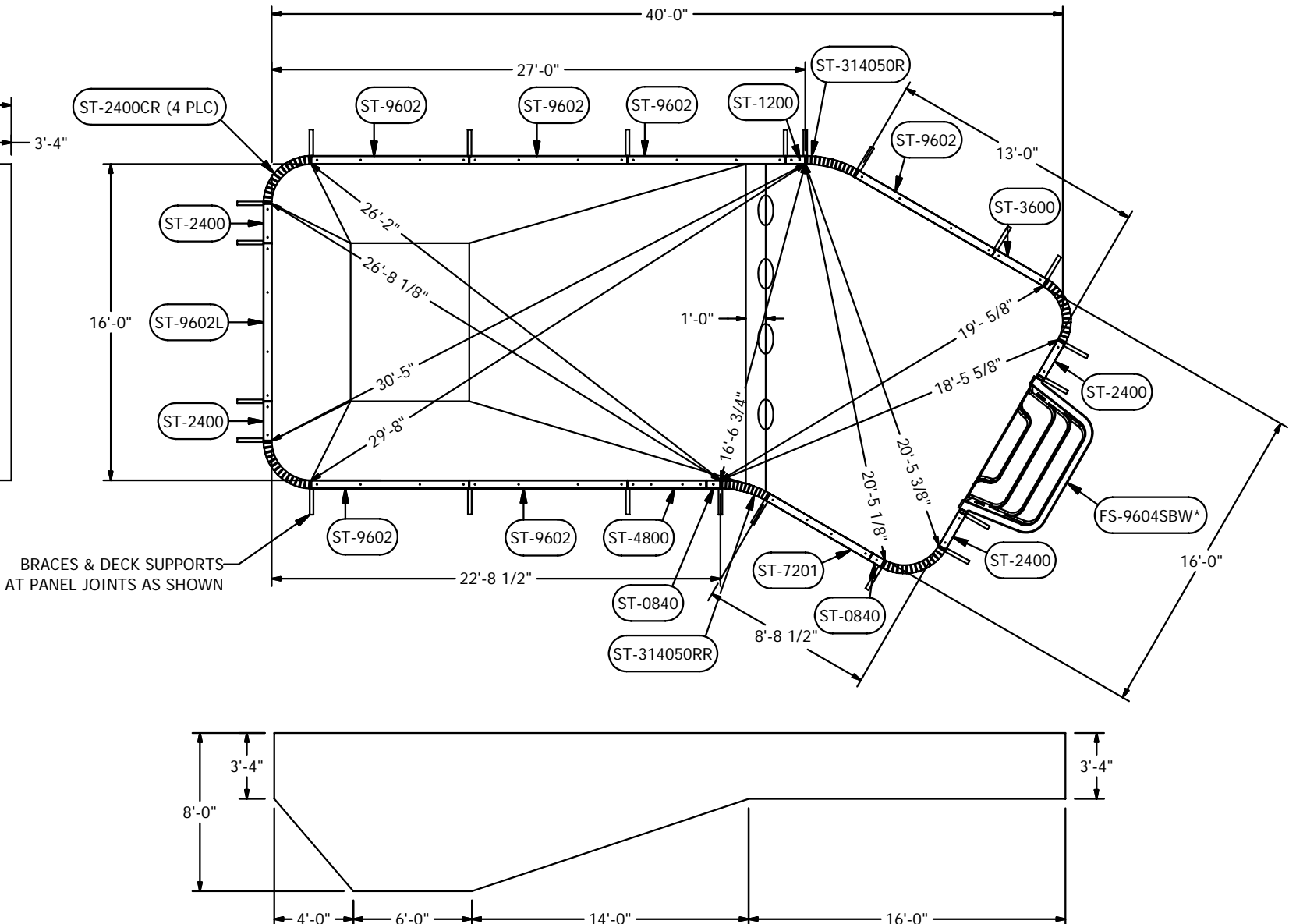
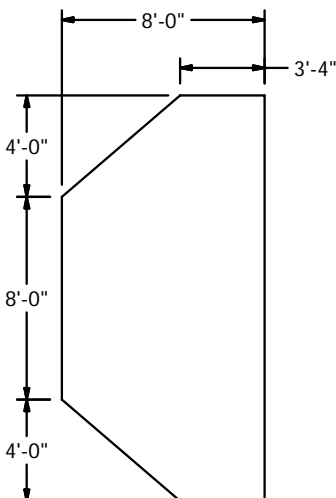
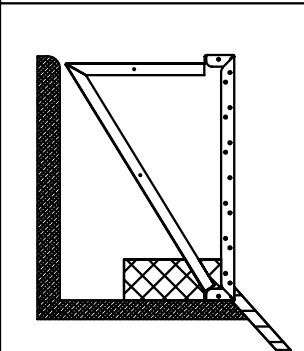
TURNBUCKLE BRACE



EMBEDDED NUT BRACE



DECK SUPPORT (OPTIONAL)



BRACES & DECK SUPPORTS
AT PANEL JOINTS AS SHOWN

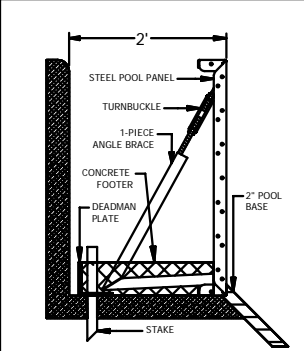
N.S.P.I. TYPE 2

NO DIVING **DANGER: DIVING MAY RESULT IN SERIOUS INJURY OR DEATH.** 
Signage must be permanently attached around the perimeter of the pool.

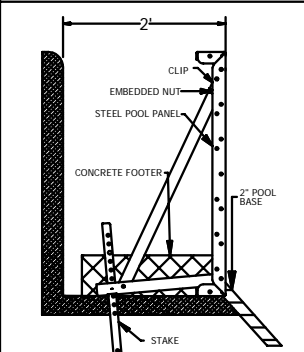
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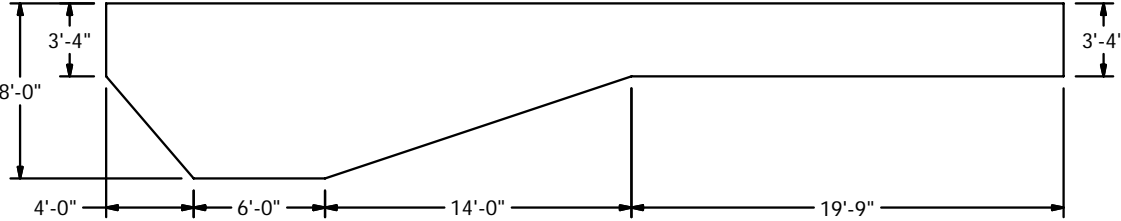
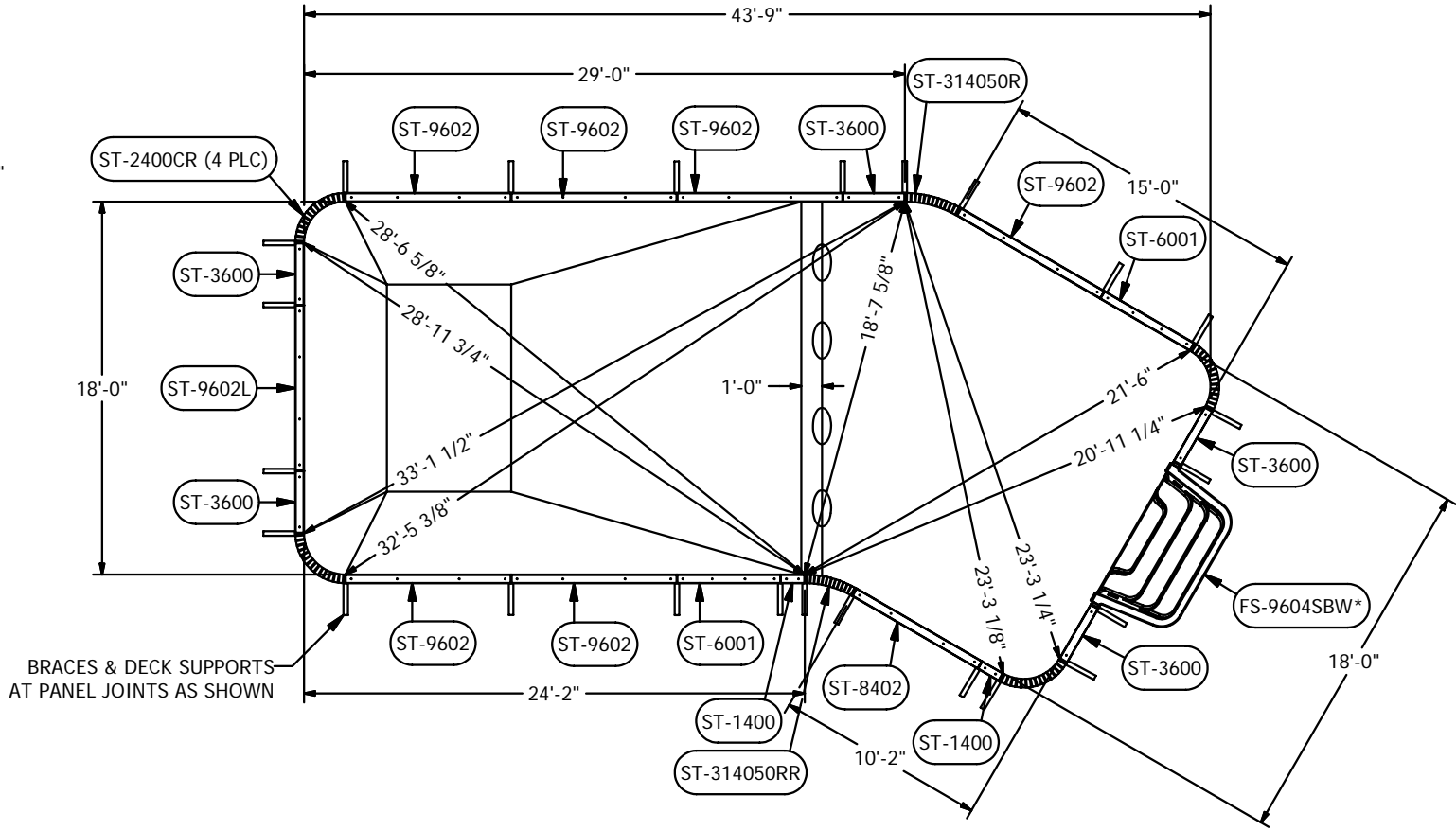
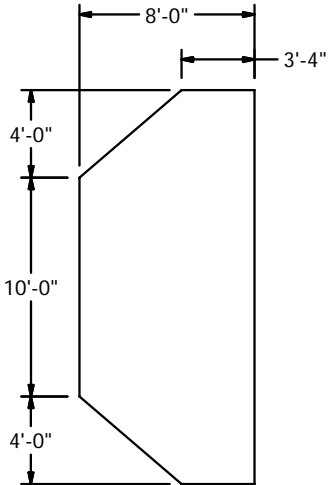
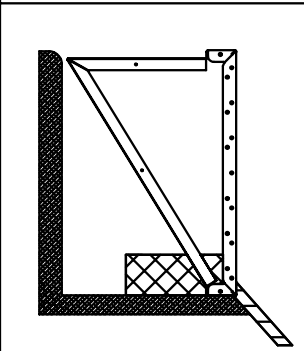
TURNBUCKLE BRACE



EMBEDDED NUT BRACE



DECK SUPPORT (OPTIONAL)



NO DIVING **DANGER: DIVING MAY RESULT IN SERIOUS INJURY OR DEATH.** 
Signage must be permanently attached around the perimeter of the pool.

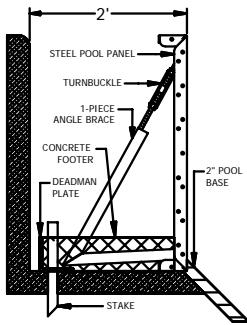
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STEEL WALL POOL SYSTEM

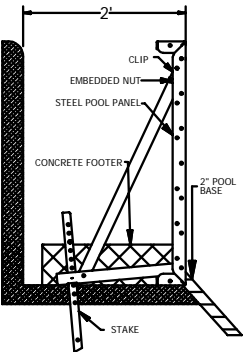
20' X 47'-6" LAZY L - LEFT - 2'R

DWG #: GS-1065 | DATE: 8/24/2011 | REV: C | PAGE 2 OF 2

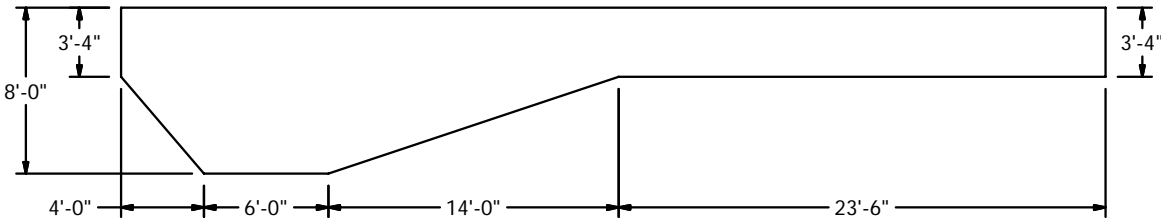
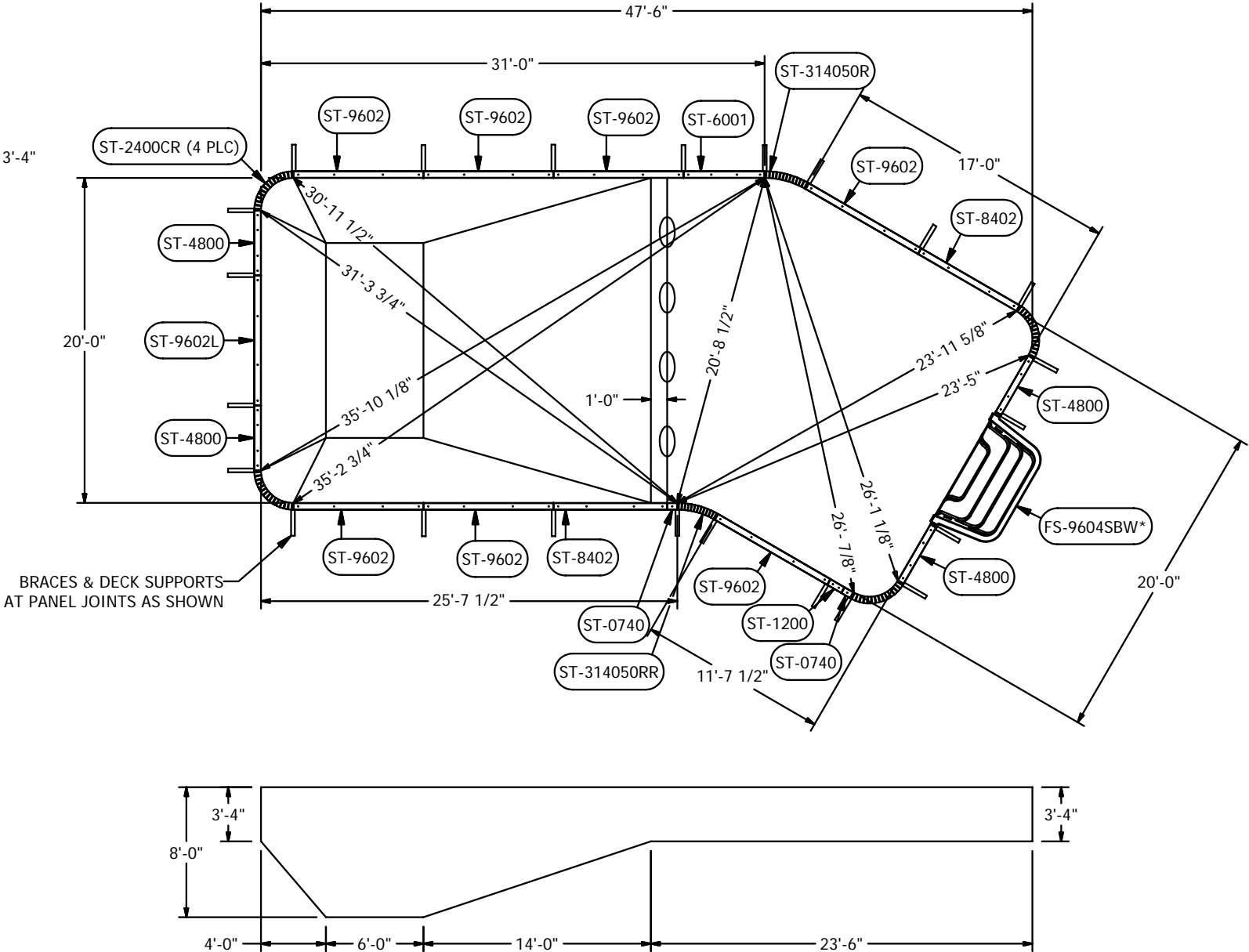
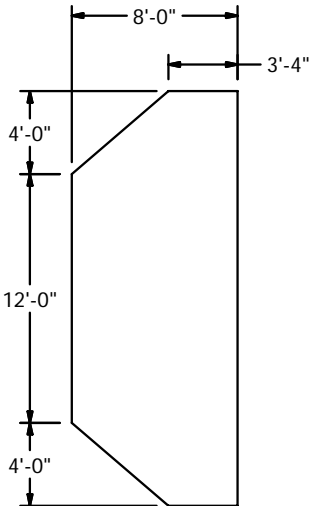
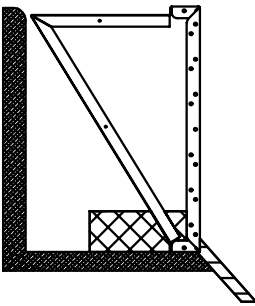
TURNBUCKLE BRACE



EMBEDDED NUT BRACE



DECK SUPPORT (OPTIONAL)



N.S.P.I. TYPE 2

NO DIVING DANGER: DIVING MAY
RESULT IN SERIOUS
INJURY OR DEATH.

Signage must be permanently attached around the perimeter of the pool.

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